

Tender texts

PREFA roof and façade systems (06/2018)

Specifications 02 PREFA façade systems

Title 02.04 PREFA rhomboid façade tile 20 x 20

GENERAL OBSERVATIONS Author:

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Performance of the described services is based on PREFA Aluminiumprodukte GmbH's installation and mounting instructions, and on the nationally applicable rules, technical regulations and standards.

The specifications are based on the following documents:

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The following specifications were created based on the planning documents made available to us according to the currently applicable rules of sound engineering practice. The tenderer must check the items for feasibility; the quantities must be checked for accuracy with regards to the building, and amended if necessary.

Material waste, loss of material in seam area, small items and fixing material must be taken into account with the items in question. Invoicing is carried out according to on-site measurements.

We strongly recommend visiting the site prior to submitting the tender. The following are not included in this call for tender: work, façade and safety scaffolding, road barriers, official permits, lightning protectors, neighbouring buildings, balconies and projecting roofs. The customer is responsible for ensuring compliance with building physics and structural engineering requirements.

PREFA Aluminiumprodukte GmbH does not guarantee the completeness of the individual items to perform the services described, or the accuracy of the dimensions of the individual items. The planner must verify all statements and information for correctness, and make any necessary adjustments. This preparatory work for the tender is provided as an advisory service for the planner (e.g. architects).



02.04.1 Façade cladding with PREFA rhomboid façade tile 20×20

Delivery and installation of stainless aluminium façade cladding with PREFA rhomboid façade tiles, 20×20 ; including PREFA fixing material (concealed fastening with ring nails; 25 pc./m^2); on solid sheathing (at least 24 mm thick). The PREFA installation guidelines must be observed.

Material thickness: 0.70 mm Weight: 2.8 kg/m ² Material: aluminium (fully recyclabl Alloy: EN AW-3005 in accordance Front: P.10 coil coating Colour:		
(Standard according to valid PREF Reverse: protective paint Finish: stucco or smooth Class of reaction-to-fire performan Environmental Product Declaratior EN 15804: EPD-GDA-20130260-IF Reference service life according to ≥ 70 years	ce: A1 in accordance win in accordance with ISC) 14025 and
0.000 m²	UP	TP
02.04.2 Surcharge added to the PREFA rhomboid façade tiles 20	× 20	
Delivery and installation of leading for the eaves construction and all windows, etc.); 3.2 pc./m; including	connections on the eave	s side (e.g. doors,
for the eaves construction and all of	connections on the eave	es side (e.g. doors,
for the eaves construction and all owindows, etc.); 3.2 pc./m; including	connections on the eave g PREFA fixing material UP	es side (e.g. doors,
for the eaves construction and all c windows, etc.); 3.2 pc./m; including 0.000 m 02.04.3 PREFA edge cleat strip	connections on the eave g PREFA fixing material UP	es side (e.g. doors,
for the eaves construction and all of windows, etc.); 3.2 pc./m; including 0.000 m 02.04.3 PREFA edge cleat strip Delivery and installation of PREFA Size: 1,800 × 158 mm Material thickness: 1.0 mm	connections on the eave g PREFA fixing material UP edge cleat strips.	es side (e.g. doors,



02.04.4 Lower connection of the PREFA rhomboid façade tile

Delivery and installation of bottom connection; including fixing material and attachment to façade cladding.

Material thickness: same as the main item Material quality: same as the main item

Colour: same as the main item

Cover flashing:

Cutting dimension: ... mm Downstand: ... mm

Insertion profile:

Cutting dimension: 120 mm

Downstand: 3 pc. Length: 2,000 mm

0.000 m UP _____ TP ____

02.04.5 Canted channel profile

Delivery and installation of canted channel profiles for wall connection and top connection; including fixing material, sealants and attachment to the PREFA façade cladding.

Cutting dimension: up to 150 mm

Downstand: 3 pc.

Colour: same as the main item

Material thickness: same as the main item Material quality: same as the main item

0.000 m UP _____ TP ____

02.04.6 PREFA drip

Delivery and installation of PREFA drip for lower connection, horizontal separation and top window connection. Including fixing material, joint connector and attachment to the façade cladding.

Cutting dimension: 120 mm

Downstand: 3 pc. Length: 2,500 mm

Material thickness: same as the main item Material quality: same as the main item

Colour: same as the main item

0.000 m UP _____ TP ____



02.04.7 Construction of protruding and recessed corners (two parts)

Delivery and installation of protruding and recessed corners (two parts); including fixing material and attachment to the PREFA façade cladding.

Total cutting dimension: up to 250 mm Downstand: up to 8 pc. Length: 2,000 mm Material thickness: same as the main item Material quality: same as the main item Colour: same as the main item 0.000 m UP TP 02.04.8 Construction of protruding and recessed corners (three parts) Delivery and installation of protruding and recessed corners (three parts): including fixing material and attachment to the PREFA façade cladding. Total cutting dimension: up to 450 mm Downstand: up to 9 pc. Material thickness: same as the main item Material quality: same as the main item Colour: same as the main item UP _____ TP ____ 0.000 m 02.04.9 Vertical window/door connection (reveal) made of PREFA flashing Delivery and installation of horizontal window/door connections (lintel) made of PREFA flashing strip. Including fixing material and sealants and attachment to the PREFA façade cladding, window ledge and lintel. Make sure that the thermal insulation is correctly attached to the frame. Cutting dimension: ... mm Downstand: ... pc. Material thickness: same as the main item Material quality: same as the main item Colour: same as the main item Insertion profile:

UP _____

TP _____

Cutting dimension: 120 mm

Downstand: 3 pc. Length: 2,000 mm

0.000 m



02.04.10 Horizontal window/door connection (lintel) made of PREFA flashing strip

Delivery and installation of horizontal window/door connections (lintel) made of PREFA flashing strip. Including fixing material and sealants and attachment to the PREFA façade cladding and window reveal. Make sure that the thermal insulation is correctly attached to the frame.

Lintel: Cutting dimension: mm Downstand: pc. Material thickness: same as the Material quality: same as the m Colour: same as the main item	nain item	
Insertion profile: Cutting dimension: 120 mm Downstand: 3 pc. Length: 2,000 mm		
0.000 m	UP	TP
02.04.11 Window ledges ma Delivery and installation of wind including fixing material and pro-	dow ledges ma	nde of PREFA flashing strip;
Window ledge: Cutting dimension: mm Downstand: 3 pc. Material thickness: same as the	e main item	
Flashing strip: Cutting dimension: mm Downstand: 1 pc. Material thickness: 1.00 mm		
0.000 m	UP	TP
including cleat strips on both si must be prepared in lengths of	f parapet flashi ides and fixing up to 3,000 m	ng made of PREFA flashing strip; material. The individual elements
Downstand: 4 pc. Material quality: aluminium Alloy: AlMn1Mg0.5, H41 Material thickness: 1.00 mm Colour: same as the main item	ı	
0.000 m	UP	TP



02.04.13 Production of penetrations

Production of penetrations for support profile (e.g. billboards, ventilations, etc.) in the PREFA façade cladding, including support structure or auxiliary structure, fixing material, sealants and attachment to the PREFA façade cladding.

Opening size: x mm		
0.000 pc.	UP	TP
02.04.14 PREFA perforate Delivery and installation of Paeration and ventilation, and ventilated channel; including	REFA perforated plate to prevent insects and	es with perforations for
Cutting dimension: mm Downstand: as required Material: aluminium Alloy: EN AW-3005 Material thickness: 0.70 mm Round perforations: Ø 5 mm		
0.000 m	UP	TP
02.04.15 Skilled worker h Skilled worker hourly rate	ourly rate	
0.000 h	UP	TP
02.04.16 Assistant hourly Assistant hourly rate	rate	
0.000 h	UP	TP
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