

Tender texts

PREFA 2018 roof and façade systems

Specifications 02 PREFA façade systems

Title 02.02 PREFA siding

GENERAL OBSERVATIONS Author:

PREFA Aluminiumprodukte GmbH 3182 Marktl/Lilienfeld (Austria)

Last updated on 13/07/2017

Performance of the described services is based on PREFA Aluminiumprodukte GmbH's installation and mounting instructions, and on the nationally applicable rules, technical regulations and standards.

The specifications are based on the following documents:

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The following specifications were created based on the planning documents made available to us according to the currently applicable rules of sound engineering practice. The tenderer must check the items for feasibility; the quantities must be checked for accuracy with regards to the building, and amended if necessary.

Material waste, loss of material in seam area, small items and fixing material must be taken into account with the items in question. Invoicing is carried out according to on-site measurements.

We strongly recommend visiting the site prior to submitting the tender. The following are not included in this call for tender: work, façade and safety scaffolding, road barriers, official permits, lightning protectors, neighbouring buildings, balconies and projecting roofs. The customer is responsible for ensuring compliance with building physics and structural engineering requirements.

PREFA Aluminiumprodukte GmbH does not guarantee the completeness of the individual items to perform the services described, or the accuracy of the dimensions of the individual items. The planner must verify all statements and information for correctness, and make any necessary adjustments. This preparatory work for the tender is provided as an advisory service for the planner (e.g. architects).



02.02.1 Façade cladding with PREFA sidings 138/0.7

Delivery and installation of stainless aluminium façade cladding with PREFA sidings; including PREFA fixing material (concealed fastening; with bolted joints; in accordance with the implementation plan and the structural requirements); in a straight line and aligned on the existing substructure. The PREFA installation guidelines must be observed.

Width: 138 mm (visible width) Length: 500-6,200 mm Material thickness: 0.7 mm Weight: 3.2 kg/m² Material quality: aluminium (fully recyclable) Alloy: EN AW-3005 in accordance with EN 573-3 Front: P.10 or Duragloss 5000 coil coating Colour: (Standard according to valid PREFA colour chart) Reverse: protective paint Finish: smooth / stucco / lined Shadow gap: with/without (width: 15 mm / depth: 7 mm) Installation: horizontal / vertical / diagonal Class of reaction-to-fire performance: A1 in accordance with EN 13501-1 Environmental Product Declaration in accordance with ISO 14025 and EN 15804: EPD-GDA-20130260-IBG1-DE Reference service life according to Environmental Product Declaration: ≥ 70 years

0.000 m²

UP _____ TP _____

02.02.2 Façade cladding with PREFA sidings 200/1.0

Delivery and installation of stainless aluminium façade cladding with PREFA sidings; including PREFA fixing material (concealed fastening; with bolted joints; in accordance with the implementation plan and the structural requirements); in a straight line and aligned on the existing substructure. The PREFA installation guidelines must be observed.

| Width: 200 mm (visible width) |
|---|
| Length: 500-6,200 mm |
| Material thickness: 1.0 mm |
| Weight: 4.0 kg/m² |
| Material quality: aluminium (fully recyclable) |
| Alloy: EN AW-3005 in accordance with EN 573-3 |
| Front: P.10 or Duragloss 5000 coil coating |
| Colour: |
| (Standard according to valid PREFA colour chart) |
| Reverse: protective paint |
| Finish: smooth / stucco / lined |
| Shadow gap: with/without (width: 15 mm / depth: 7 mm) |
| Installation: horizontal / vertical / diagonal |
| Class of reaction-to-fire performance: A1 in accordance with EN 13501-1 |
| Environmental Product Declaration in accordance with ISO 14025 and |
| EN 15804: EPD-GDA-20130260-IBG1-DE |
| Reference service life according to Environmental Product Declaration: |
| ≥ 70 vears |

| 0.000 | m² |
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UP _____ TP _____

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02.02.3 Façade cladding with PREFA sidings 300/1.2

Delivery and installation of stainless aluminium façade cladding with PREFA sidings; including PREFA fixing material (concealed fastening; with bolted joints and storm-proof clips; in accordance with the implementation plan and the structural requirements); in a straight line and aligned on the existing substructure.

The PREFA installation guidelines must be observed.

| Width: 300 mm (visible width) |
|---|
| Length: 500-6,200 mm |
| Material thickness: 1.2 mm |
| Weight: 4.2 kg/m² |
| Material quality: aluminium (fully recyclable) |
| Alloy: EN AW-3005 in accordance with EN 573-3 |
| Front: P.10 or Duragloss 5000 coil coating |
| Colour: |
| (Standard according to valid PREFA colour chart) |
| Reverse: protective paint |
| Finish: smooth / stucco / lined |
| Shadow gap: with/without (width: 15 mm / depth: 7 mm) |
| Installation: horizontal / vertical / diagonal |
| Class of reaction-to-fire performance: A1 in accordance with EN 13501-1 |
| Environmental Product Declaration in accordance with ISO 14025 and |
| EN 15804: EPD-GDA-20130260-IBG1-DE |
| Reference service life according to Environmental Product Declaration: |
| ≥ 70 years |
| |

0.000 m²

UP _____ TP _____

UP _____ TP _____

02.02.4 Façade cladding with PREFA sidings 400/1.2

Delivery and installation of stainless aluminium façade cladding with PREFA sidings; including PREFA fixing material (concealed fastening; with bolted joints and storm-proof clips; in accordance with the implementation plan and the structural requirements); in a straight line and aligned on the existing substructure.

The PREFA installation guidelines must be observed.

| Width: 400 mm (visible width) Length: 500-6,200 mm Material thickness: 1.2 mm Weight: 4.0 kg/m² Material quality: aluminium (fully recyclable) Alloy: EN AW-3005 in accordance with EN 573-3 Front: P.10 or Duragloss 5000 coil coating Colour: (Standard according to valid PREFA colour chart) Reverse: protective paint Finish: smooth / stucco / lined Shadow gap: with/without (width: 15 mm / depth: 7 mm) Installation: horizontal / vertical / diagonal Class of reaction-to-fire performance: A1 in accordance with EN 13501-1 Environmental Product Declaration in accordance with ISO 14025 and EN 15804: EPD-GDA-20130260-IBG1-DE Peference service life according to Environmental Product Declaration: | |
|---|--|
| EN 15804: EPD-GDA-20130260-IBG1-DE | |
| Reference service life according to Environmental Product Declaration: ≥ 70 years | |
| | |

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0.000 m²

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02.02.5 Façade cladding with PREFA siding.X

Delivery and installation of stainless aluminium façade cladding with PREFA sidings.X in various visible widths; including PREFA fixing material (concealed fastening; with bolted joints and storm-proof clips [for a visible width > 200 mm]; in accordance with the implementation plan and the structural requirements); in a straight line and aligned on the existing substructure. The PREFA installation guidelines must be observed.

Width: 200, 300, 400 mm (visible width) Length: 500-6,200 mm Material thickness: 1.00 mm Weight: 3.4-4.0 kg/m² Material quality: aluminium (fully recyclable) Alloy: EN AW-3005 in accordance with EN 573-3 Front: P.10 or Duragloss 5000 coil coating Colour: (Standard according to valid PREFA colour chart) Reverse: protective paint Finish: smooth Shadow gap: with/without (width: 15 mm / depth: 7 mm) Installation: horizontal / vertical / diagonal Class of reaction-to-fire performance: A1 in accordance with EN 13501-1 Environmental Product Declaration in accordance with ISO 14025 and EN 15804: EPD-GDA-20130260-IBG1-DE Reference service life according to Environmental Product Declaration: ≥ 70 years

0.000 m²

UP _____ TP ____

02.02.6 Lower connection of the PREFA siding

Delivery and installation of bottom connection; including fixing material and attachment to façade cladding.

Material thickness: same as the main item Material quality: same as the main item Colour: same as the main item

Cover flashing: Cutting dimension: ... mm Downstand: ... mm

Insertion profile: Cutting dimension: 120 mm Downstand: 3 pc. Length: 2,000 mm

0.000 m

UP _____ TP _____



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02.02.7 PREFA drip

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Delivery and installation of PREFA drip for lower connection, horizontal separation and top window connection. Including fixing material, joint connector and attachment to the façade cladding.

| Cutting dimension: 120 mm Downstand: 3 pc. Length: 2,500 mm Material thickness: same as the m Material quality: same as the main Colour: same as the main item | | | |
|---|--|----------------------|--|
| 0.000 m | UP | TP | |
| 02.02.8 PREFA channel profile Delivery and installation of PREFA connection; including fixing materi façade cladding. | A channel profiles for wall | | |
| Cutting dimension: 150 mm Downstand: 3 pc. Length: 2,500 mm Colour: same as the main item Material thickness: same as the m Material quality: same as the main | | | |
| 0.000 m | UP | TP | |
| 02.02.9 PREFA starter profile (Delivery and installation of PREFA horizontal separation, in the case Including fixing material and attack Cutting dimension: 71 mm Downstand: 3 pc. Length: 2,000 mm Material thickness: same as the min Material quality: same as the main Colour: same as the main item | A start profiles for the both of horizontally installed Pl hment to the PREFA sidir nain item | REFA ripple profile. | |
| 0.000 m | UP | TP | |
| 02.02.10 PREFA starter profile (vertical siding) Delivery and installation of PREFA start profiles for construction of corners and lateral wall connections, in the case of vertically installed PREFA ripple profile. Including fixing material and attachment to the PREFA siding. Cutting dimension: 71 mm Downstand: 3 pc. | | | |
| Length: 2,000 mm Material thickness: same as the m Material quality: same as the main Colour: same as the main item | | | |
| 0.000 m | UP | TP | |
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02.02.11 PREFA perforated plate (vertical siding)

Delivery and installation of PREFA perforated plates for the bottom connection, horizontal separations and top window connection including fixing material and attachment to PREFA sidings.

| Cutting dimension: 80 mm Downstand: 3 pc. Length: 2,500 mm Material thickness: same as Material quality: same as the Colour: same as the main ite | e main item | |
|--|--|---|
| 0.000 m | UP | TP |
| 02.02.12 PREFA joint (ve Delivery and installation of F façade. Suitable for sidings 138 mm shadow gap; maximum sidir | PREFA joints for the ve , 200 mm, 300 mm an | ertical joints of the offset siding nd 400 mm, with or without |
| 0.000 pc. | UP | TP |
| Delivery and installation of a connection, in the case of ho material and attachment to t Cutting dimension: 150 mm Downstand: 5 pc. Material thickness: same as Material quality: same as the Colour: same as the main ite | brizontally installed PF he PREFA siding. the main item e main item | ounted with PREFA joint REFA sidings. Including fixing |
| 0.000 m | UP | TP |
| | the main item | gs (metal sheathing) ith metal sheathing, in the case fixing material and attachment |

0.000 m

UP_____ TP_____



02.02.15 Vertical separation for PREFA sidings (cover strip)

Delivery and installation of a vertical separation with cover strip, in the case of horizontally installed PREFA sidings. Including fixing material and attachment to the PREFA siding.

Material thickness: same as the main item Material quality: same as the main item Colour: same as the main item

Cover strip: Cutting dimension: 100 mm Downstand: 2 pc.

Channel profile: 2 pc./joint Cutting dimension: 150 mm Downstand: 3 pc.

02.02.16 Construction of protruding and recessed corners — PREFA siding (one part)

Delivery and installation of protruding and recessed corners (one part); including fixing material and attachment to the PREFA façade cladding.

Total cutting dimension: up to 200 mm Downstand: up to 5 pc. Length: 2,500 mm Material thickness: same as the main item Material quality: same as the main item Colour: same as the main item

| UP | TP |
|----|----|
| | |

02.02.17 Construction of protruding and recessed corners — PREFA siding (two parts)

Delivery and installation of protruding and recessed corners (two parts); including fixing material and attachment to the PREFA façade cladding.

Total cutting dimension: up to 250 mm Downstand: up to 8 pc. Length: 2,000 mm Material thickness: same as the main item Material quality: same as the main item Colour: same as the main item

| 0.000 | m |
|-------|---|
|-------|---|

0.000 m

02.02.18 Construction of protruding and recessed corners — PREFA siding (three parts)

Delivery and installation of protruding and recessed corners (three parts); including fixing material and attachment to the PREFA façade cladding.

Total cutting dimension: up to 450 mm Downstand: up to 9 pc. Material thickness: same as the main item

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Material quality: same as the main item Colour: same as the main item

0.000 m UP _____ TP _____

02.02.19 Corner construction with PREFA corner siding (horizontal siding)

Delivery and installation of PREFA corner constructions with PREFA corner sidings (protruding corner) in the case of horizontal installation; including fixing material and attachment to PREFA sidings.

Material thickness: same as the main item

Material quality: same as the main item

Colour: same as the main item

Side length on both sides: 500 mm (internal dimension)

| 0.000 m | UP | • | TΡ | • |
|---------|----|---|----|---|
|---------|----|---|----|---|

02.02.20 Corner construction with PREFA siding (recessed, vertical siding)

Delivery and installation of corner constructions with PREFA sidings in the case of vertical installation; including start profile, fixing material and attachment to PREFA sidings.

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02.02.21 Vertical window/door connection (reveal) made of PREFA flashing strip

Delivery and installation of vertical window/door connections (reveal) made of PREFA flashing strip. Including fixing material and sealants and attachment to the PREFA façade cladding, window ledge and lintel. Make sure that the thermal insulation is correctly attached to the frame.

Reveal: Cutting dimension: ... mm Downstand: ... pc. Material thickness: same as the main item Material quality: same as the main item Colour: same as the main item

Insertion profile: Cutting dimension: 120 mm Downstand: 3 pc. Length: 2,000 mm

0.000 m

0.000 m

UP _____ TP _____



02.02.22 Horizontal window/door connection (lintel) made of PREFA flashing strip

Delivery and installation of horizontal window/door connections (lintel) made of PREFA flashing strip. Including fixing material and sealants and attachment to the PREFA façade cladding and window reveal. Make sure that the thermal insulation is correctly attached to the frame.

| Lintel: Cutting dimension: mm Downstand: pc. Material thickness: same as the n Material quality: same as the main Colour: same as the main item | | |
|---|--|---|
| Insertion profile: Cutting dimension: 120 mm Downstand: 3 pc. Length: 2,000 mm | | |
| 0.000 m | UP | TP |
| 02.02.23 Window ledges made Delivery and installation of window including fixing material and prod | w ledges made of PREFA | A flashing strip; |
| Window ledge: Cutting dimension: mm Downstand: 3 pc. Material thickness: same as the n | nain item | |
| Flashing strip: Cutting dimension: mm Downstand: 1 pc. Material thickness: 1.00 mm | | |
| 0.000 m | UP | TP |
| 02.02.24 Roof parapet flashing Delivery and installation of roof parapeter including cleat strips on both side must be prepared in lengths of up Connection types: standing seam sheathing. | arapet flashing made of F s and fixing material. The to 3,000 mm max. acco | PREFA flashing strip; e individual elements rding to the cut. |
| Cutting dimension: mm Downstand: 4 pc. Material quality: aluminium Alloy: AlMn1Mg0.5, H41 Material thickness: 1.00 mm Colour: same as the main item | | |
| 0.000 m | UP | TP |
| | | |

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| 02.02.25 Production of penet Production of penetrations for su the PREFA façade cladding, incl fixing material, sealants and atta | upport profile (e.g. billbo luding support structure | or auxiliary structure, |
|--|---|--------------------------|
| Opening size: … × … mm | | |
| 0.000 pc. | UP | TP |
| 02.02.26 Installation of wood in the base area Delivery and installation of wood the base area; including fixing m width. | panels behind the PRE | FA sidings positioned in |
| Material thickness: 20 mm Length: mm | | |
| 0.000 m | UP | TP |
| Cutting dimension: mm Downstand: as required Material: aluminium Alloy: EN AW-3005 Material thickness: 0.70 mm Round perforations: Ø 5 mm | | |
| 0.000 m | UP | TP |
| 02.02.28 Skilled worker hour Skilled worker hourly rate | ly rate | |
| 0.000 h | UP | TP |
| 02.02.29 Assistant hourly rat Assistant hourly rate | e | |
| 0.000 h | UP | TP |
| Title 02.02 | 2 PREFA siding | ТР |



Summary

Title 02.02 PREFA siding

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Specifications 02 PREFA façade systems

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